

240

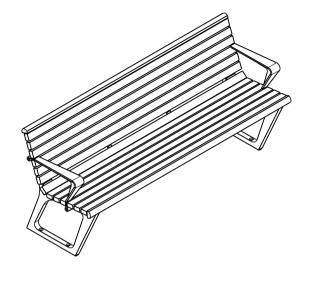
820

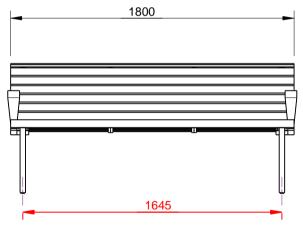
**BOLT DOWN DETAIL** 

Ø24 C.B. 12 DEEP

Ø14 THRU

4 LOCATIONS





### **SPECIFICATION:**

#### **MATERIALS:**

Seat Ends - Recycled Cast aluminium Timbers - Hardwood Timber Straps - Grade 304 Stainless steel Fixings - Grade 304 Stainless steel



SAI GLOBAL

### **DIMENSIONS:**

mm unless otherwise stated

#### FINISH:

Castings - Mill Finish or Powdercoat Arm rest - Polished Timber - Oil Based

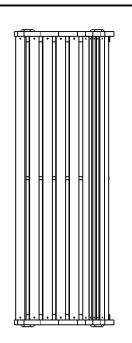
### **GROUND FIXING:**

Bolt down



copyright

	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CHE	CKED	CHECKED DATE	SCAL	A4
Įz	1	ORIGINAL DRAWING	DN	21.9.10	R.CRIGHTON	28.11.13				N/A	/\4
NOISIA	2	FULL PRODUCT REVIEW	RBC	28.11.13		_E_			METRO S		
									SPEC	<b>)</b> .	
R F	4					FURPH	IY		FSA002001	REV.	SHEET
	5				<b>)</b>	FOUNDRY EST. 1864		Г	F3AUU2UU1	2	1 OF 5



### **MATERIALS:**

Main construction - Recycled Cast aluminium Timbers - Hard wood Strap - Mild steel

### **DIMENSIONS:**

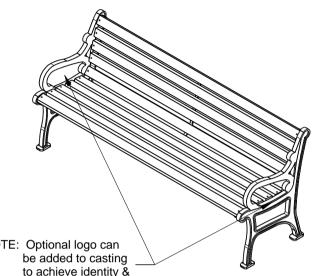
mm unless otherwise stated

#### FINISH:

Castings - Mill or optional Powder coat Timber - Oil Based

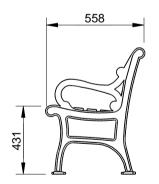
### ATTACHMENT:

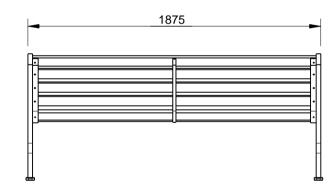
Bolt down





NOTE: Optional logo can be added to casting to achieve identity & a more unique look.



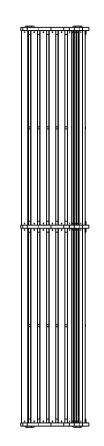




copyright

CONFIDENTIAL

Γ	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CHE	CKED	CHECKED DATE	SCALI	A4
Į	1	ORIGINAL DRAWING	DN	19.10.10	R.CRIGHTON	29.11.13				N/A	A4
NOIOI	2 2	FULL PRODUCT REVIEW	RBC	29.11.13		_F-			COUNCIL		
Ιš	3								SPEC		
	4					FURPH FOUNDRY EST. 1864	Y		FSA002004	REV.	SHEET
L	5				)			Г	3A002004	2	1 OF 3



#### **MATERIALS:**

Main construction - Cast aluminium Timbers - Hardwood Straps - Mild steel

### **DIMENSIONS:**

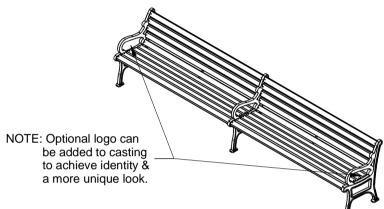
mm unless otherwise stated

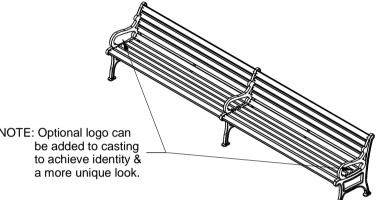
#### FINISH:

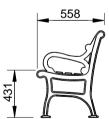
Castings - Powder coat or Mill finish Timber - Oil based

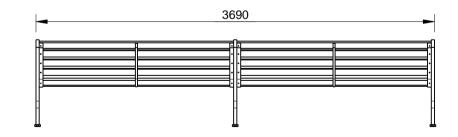
### **GROUND FIXING:**

Bolt down









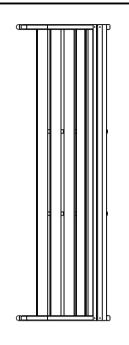


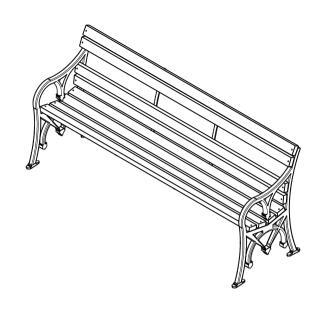
Quality ISO 9001

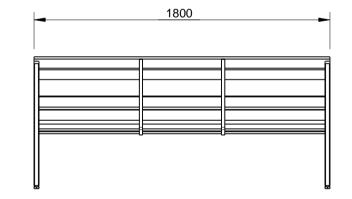
SAI GLOBAL

CONFIDENTIAL

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	IECKED	CHECKED DATE	SCAL	A4
Įz	1	ORIGINAL DRAWING	DN	19.10.10	R.CRIGHTON	29.11.13				N/A	A4
	2	FULL PRODUCT REVIEW	RBC	29.11.13		_F-			COUNCIL DOU		
	3						-		SPEC	).	
R	4					FURPL	IY		FSA002005	REV.	SHEET
L	5				) 7			ı	1 3A002003	2	1 OF 2







### MATERIAL:

Seat ends - Recycled Cast aluminium Straps - Mild steel Timber Slats - Hardwood

### **DIMENSIONS:**

mm unless otherwise stated

### FINISH:

Castings - Powder coated Straps - Powder coated Timber - Oil based

### **GROUND FIXING:**

Bolt down



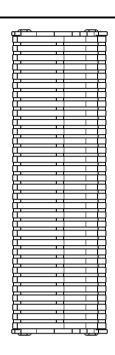
ISO 9001

SAI GLOBAL



	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALE	Λ 1
   	1	ORIGINAL DRAWING	DN	17.9.10	R.CRIGHTON	30.11.13				N/A	M4
10	2	ELILL DDODLICT DEVIEW	DDC	30 11 13					LIEDITAGE	CEAT	

SIC	2 FULL PRODUCT REVIEW	RBC	30.11.13		_ E_	HERITAGE SE	AT	
Ι⋝	[3]				FUDDAY	SPEC.		
묎	4				FURPHY	FFSA002006	REV.	SHEET
	5			7	1000	11 3A002000	2	1 OF 3



#### MATERIAL:

Seat ends - Recycled cast aluminium Frame & Slats - Mild Steel construction

### **DIMENSIONS:**

mm unless otherwise stated

### FINISH:

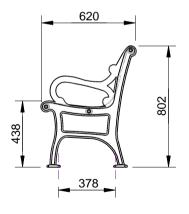
Castings - Milled or Powder coat (optional) Slats - Galvanised with optional powder coat

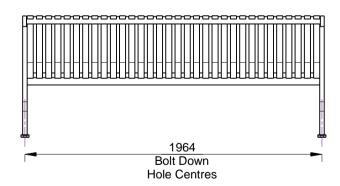
### **GROUND ATTACHMENT:**

Bolt down



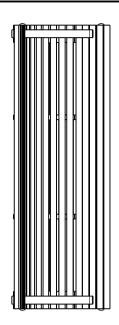








Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CHE	ECKED	CHECKED DATE	SCALE	
Į	1	ORIGINAL DRAWING	DN	8.11.10	R.CRIGHTON	1.12.13				N/A	A4
-12	!   2	FULL PRODUCT REVIEW	RBC	1.12.13		_F_		(	STEEL SLATTED C	DUNCIL SE	ΑT
۷ ا	3								SPEC	•	
	4					FURPH		_	FSA002007	REV.	SHEET
	5				7			Г	F3AUU2UU1	2	1 OF 4



#### MATERIALS:

Seat Ends - Recycled Cast aluminium Timbers - Hardwood Timber Strap - Grade 304 Stainless steel Fixings - Grade 304 Stainless steel

#### **DIMENSIONS:**

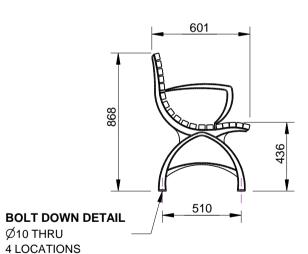
mm unless otherwise stated

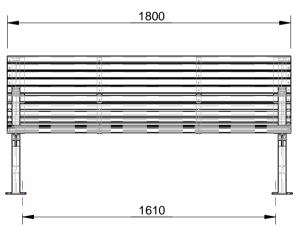
### FINISH:

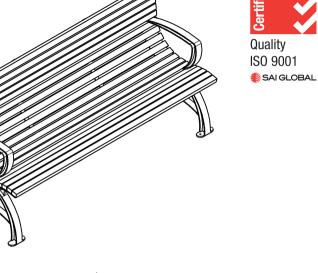
Castings - Powder Coat/ Mill Finish Strap - Stainless Steel Timber - Oil Based

### **GROUND FIXING:**

Bolt down

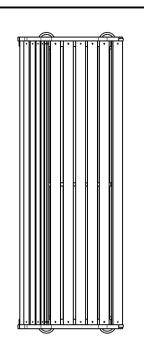






**copyright**CONFIDENTIAL

Т	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALE	A4
;	z 1	ORIGINAL DRAWING	DN	6.1.11	R.CRIGHTON	2.12.13				N/A	A4
	$\frac{2}{2}$	FULL PRODUCT REVIEW	RBC	2.12.13		_F-	/		OMEGA S		
١,	>  -					FURPH			SPEC		
	4					FOUNDRY EST. 1864			FSA002008	REV.	SHEET
1	5							ı	1 3AUU2UU0	2	1 OF 3



#### **MATERIALS:**

Seat Ends - Recycled Cast aluminium Timbers - Hardwood Timber Straps - Mild steel Fixings - Zinc

### **DIMENSIONS:**

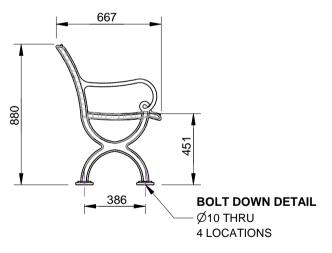
mm unless otherwise stated

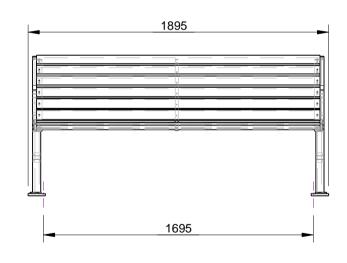
### FINISH:

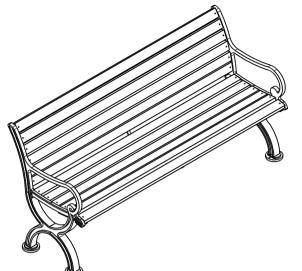
Castings - Powder Coat or Mill Finish Strap - Powder Coat Timber - Oil Based

### **GROUND FIXING:**

Bolt down











copyright

CONFIDENTIAL

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCAL	A4
Įz		ORIGINAL DRAWING	DN	14.10.10	R.CRIGHTON	2.12.13				N/A	A4
	2	FULL PRODUCT REVIEW	RBC	2.12.13		_F-			SOUTHBAN		
						FUDDL			SPEC	).	
R	4					FURPH FOUNDRY EST. 1864	Y	E	FSA002012	REV.	SHEET
L	5				<b>+</b>			•	1 3/100/2012	2	1 OF 3

ITEM	PART NUMBER	DESCRIPTION	QTY
1	WIPCASTGOV96	PREMIER SEAT END CASTING (PAIR)	1
2	RSFB20X5	FLAT 20x5 888 LG	2
3	TIMCHA63X30X1800	TIMBER SLAT 63x30 1800 LG	10
4	PFIX0900060	BUTTON SECURITY SCREW T25 S/S	40

### **PROCEDURE:**

### **CASTINGS & STRAP.**

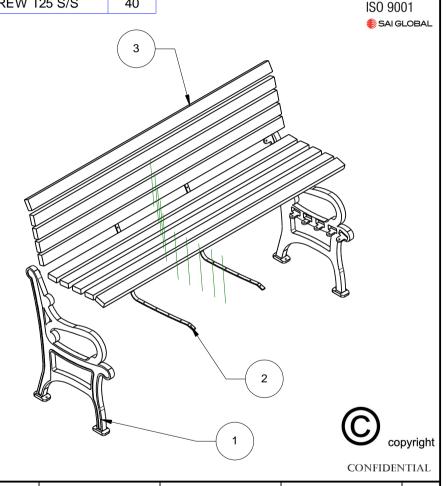
- Inspect and repair any imperfections, then fettle castings. Refer to fettling work Instruction WI 901-1M
- 2. Using reference marks on castings drill timber mount holes to 7/32.
- 3. Drill holes in feet to 7/16.
- 4. Using correct jig & dies, press centre strap.
- 5. Drill strap to 7/32.
- 6. Remove any sharps & deburr holes.

#### TIMBERS:

1. Using correct jig, drill 3/8 holes in ends of 63x30 timbers.

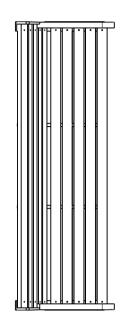
### **ASSEMBLY**:

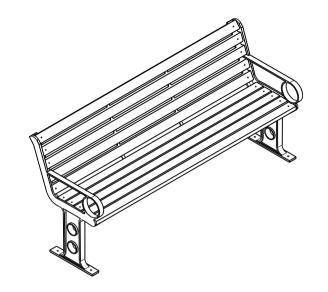
- 1. Inspect castings (SAND LOGOS TO A MILL FINISH).
- 2. Place cast ends on ground and position timbers into recess holes.
- 3. Pilot drill @ 1/8 through casting lugs and fasten.
- 4. Place 2nd casting ontop of timbers and gently tap timber into casting recess, pilot drill @ 1/8 and fasten.
- 5. Place seat face down and place straps in correct position 600 mm from each end, pilot drill timber and fasten straps.
- 6. Stand seat up and place to one side for Final Inspection and packaging.



Quality

-	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALE	<u>-</u> A4l
2	<u> </u>	ORIGINAL DRAWING	DN	1.11.10	R.CRIGHTON	2.12.13				N/A	A4
[2	$\frac{2}{2}$ $\frac{1}{2}$	FULL PRODUCT REVIEW	RBC	2.12.13		-F-			PREMIER		
- 12	$\frac{2}{3}$					FUDDU	V	[	BOM, PROCEDURE	E & ASSEMB	LY
	4					FURPH	Y	_	FSA002013	REV.	SHEET
L	5				)			ı	1 3A002013	2	2 OF 3





### **MATERIALS:**

Seat Ends - Recycled Cast aluminium Timbers - Hardwood Timber Straps - Mild steel Fixings - Zinc

# Quality ISO 9001 SAI GLOBAL

### **DIMENSIONS:**

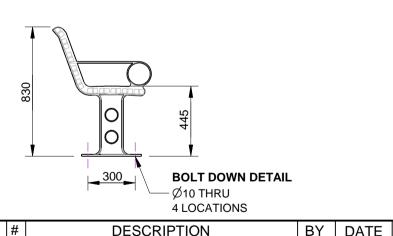
mm unless otherwise stated

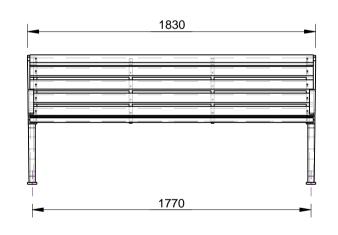
### FINISH:

Castings - Powder Coat or Mill Strap - Powder Coat Timber - Oil Based

### **GROUND FIXING:**

Bolt down

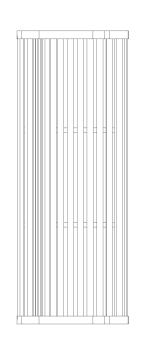






CONFIDENTIAL

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALE	
=	<u> 1</u>	ORIGINAL DRAWING	DN	14.10.10	R.CRIGHTON	2.12.13				N/A	M4
-12	기 2	FULL PRODUCT REVIEW	RBC	2.12.13	T.	-E-	e percent		FIESTA S		
	>∟_								SPEC	<b>)</b> .	
	4					FURPH	IY	_	FSA002016	REV.	SHEET
L	5				<b>+</b> 7	FOUNDRY EST. 1864		F	1 3AUU2U10	2	1 OF 3



#### MATERIALS:

Seat Ends - Recycled Cast aluminium Timbers - Hardwood Timber Straps - Grade 304 Stainless steel Fixings - Grade 304 Stainless steel

### **DIMENSIONS:**

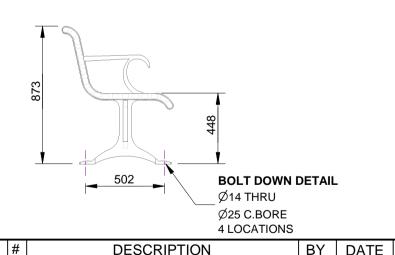
mm unless otherwise stated

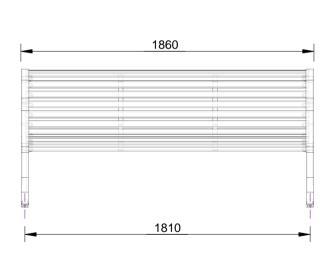
### FINISH:

Castings - Powder Coat Strap - Grade 304 Stainless steel Timber - Oil Based

### **GROUND FIXING:**

Bolt down







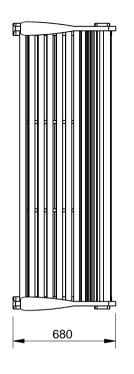
Quality

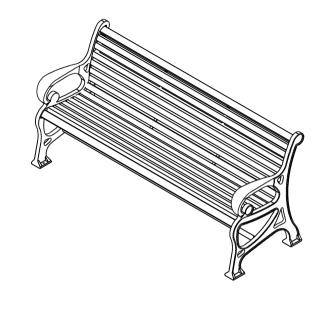
ISO 9001

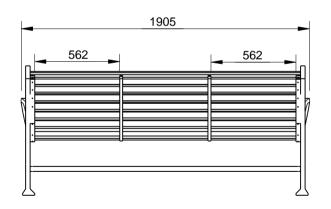
SAI GLOBAL

CONFIDENTIAL

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALE	A4
Į	1	ORIGINAL DRAWING	DN	9.12.10	R.CRIGHTON	3.12.13				N/A	A4
	2	FULL PRODUCT REVIEW	RBC	3.12.13		-E-			SOVEREIGI		
	) V					FUDDU			SPEC	<b>)</b> .	
Ц	4					FURPH		Е	FSA002018	REV.	SHEET
L	5				)			Į	1 3A002010	2	1 OF 3







### **MATERIAL:**

Seat ends - Cast aluminium Straps - Mild steel Slats - Hardwood timber

### **DIMENSIONS:**

mm unless otherwise stated

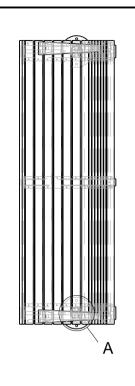
### FINISH:

Castings - Powder coated Straps - Powder coated Timber - Oil based



C copyright

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	СН	IECKED	CHECKED DATE	SCAL	A4
Į	1	ORIGINAL DRAWING	DN	24.11.10	R.CRIGHTON	3.11.13				N/A	A4
	2	FULL PRODUCT REVIEW	RBC	3.11.13					ROTHERMA		
ار ح	, O								SPEC	<b>)</b> .	
	4					FURPH FOUNDRY EST, 1864	Y	_	FSA002019	REV.	SHEET
	5				+ 7	POUNDAY 281. 1804		Г	1 3/100/2019	2	1 OF 4



### **SPECIFICATION:**

#### MATERIAL:

Seat Ends & Centre Support - Recycled Cast Aluminium Legs - Stainless Steel Timbers - Hardwood Timber Fixings - Stainless Steel

### **DIMENSIONS:**

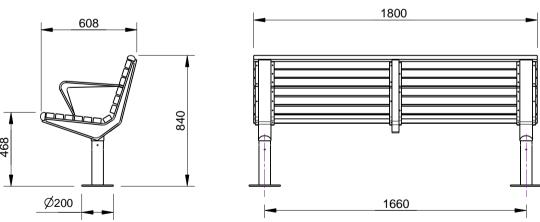
mm unless otherwise stated

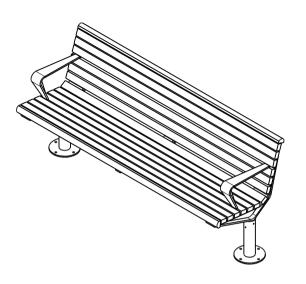
#### FINISH:

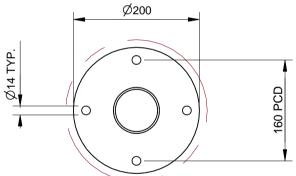
Castings - Mill Finish Arm Rests - Polished Timber - Oil Based

#### **GROUND FIXING:**

Bolt down







Detail A **BOLT DOWN DETAIL TIMBERS & CASTING** HIDDEN FOR CLARRITY



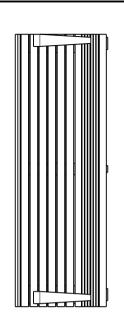
Quality

ISO 9001

SAI GLOBAL

CONFIDENTIAL

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALE	A4
Į	1	ORIGINAL DRAWING	DN	29.7.10	R.CRIGHTON	3.12.13				N/A	A4
⊣⊆	'12	FULL PRODUCT REVIEW	RBC	3.12.13		-E-		F	ROMENADE SEAT		٧N
	_					FUDDU			SPEC	<b>;</b> .	
ᇤ	4					FURPHY		_	FSA002023	REV.	SHEET
	5				7	Tourist Lori 1004	Г	1 3/100/2023	2	1 OF 4	



#### MATERIAL:

Seat Ends & Centre Support - Recycled Cast Aluminium Legs - Stainless Steel Timbers - Hardwood Timber Fixings - Stainless Steel

#### **DIMENSIONS:**

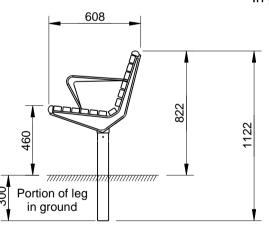
mm unless otherwise stated

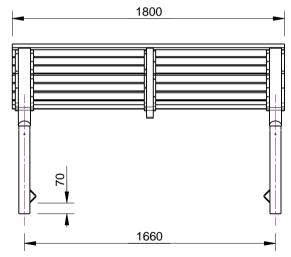
### FINISH:

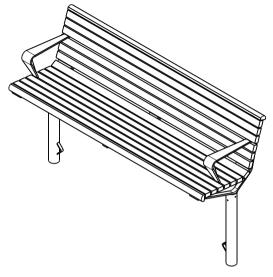
Castings - Mill Finish Arm Rests - Polished Timber - Oil Based

#### **GROUND FIXING:**

In ground







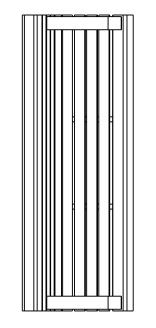


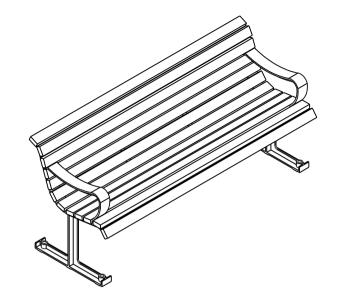
Quality

ISO 9001

SAI GLOBAL

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCAL	
=	1	ORIGINAL DRAWING	DN	16.8.10	R.CRIGHTON	3.12.13				N/A	M4
ı≥	412	FULL PRODUCT REVIEW	RBC	3.12.13		_F-	/	F	PROMENADE SEAT		IND
\ <u>\</u>	3					FURPH			SPEC	<b>)</b> .	
l L	4					FOUNDRY EST. 1864		Е	FSA002024	REV.	SHEET
L	5				)			ı	1 3AUU2U24	2	1 OF 4





### **MATERIALS:**

Seat Ends - Recycled Cast aluminium Timbers - Hardwood Timber Straps - Grade 304 Stainless steel Fixings - Grade 304 Stainless steel



### **DIMENSIONS:**

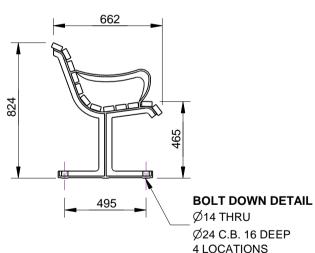
mm unless otherwise stated

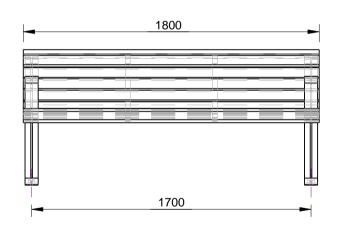
#### FINISH:

Castings - Powder Coat or Mill Finish Strap - Linished Timber - Oil Based

### **GROUND FIXING:**

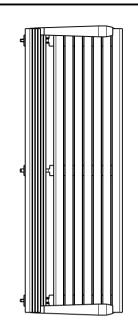
Bolt down

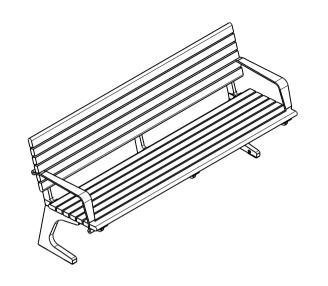




C copyright

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALE	A4
Iz	1	ORIGINAL DRAWING	DN	16.5.11	R.CRIGHTON	4.12.13				N/A	A4
	2	FULL PRODUCT REVIEW	RBC	4.12.13					FORESHOR		
Ιš	3								SPEC		
	4					FURPH	Y		FSA002025	REV.	SHEET
1	5					FOUNDRY EST. 1864		Г Г	F3AUU2U23	2	1 OF 3





### **MATERIALS:**

Seat Ends - Recycled Cast Aluminium Timbers - Hardwood Timber Floor Mount Brackets - Galvanised Mild Steel Fixings - Stainless steel

## Quality ISO 9001 SAI GLOBAL

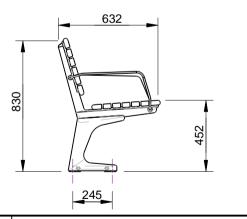
### **DIMENSIONS:**

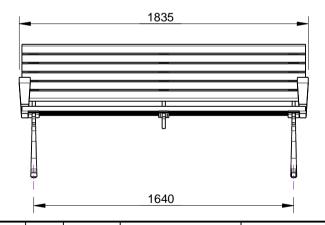
mm unless otherwise stated

### FINISH:

Castings - Mill Finish Arm Rests - Polished Timber - Oil Based



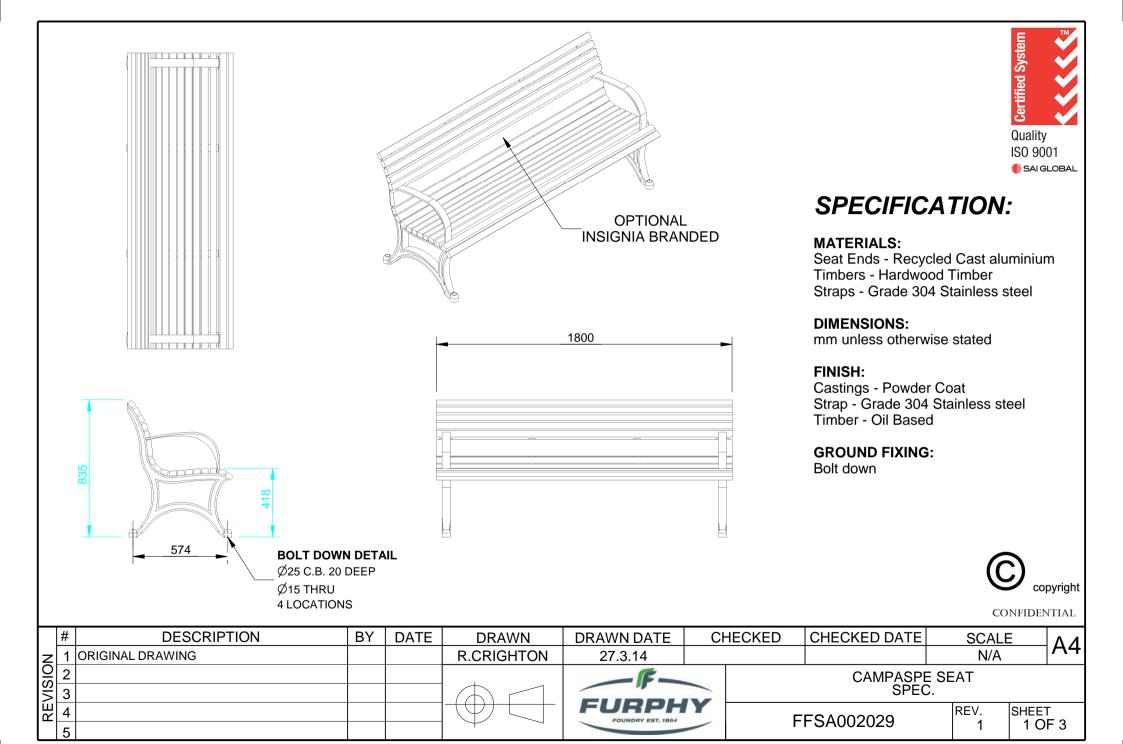


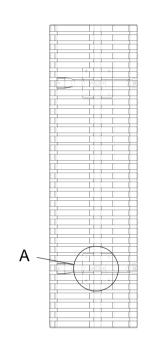




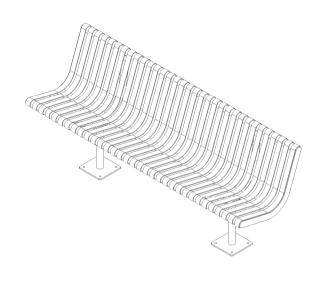
ı	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CHECKED	CHECKED DATE	SCALE	امما
:	z 1	ORIGINAL DRAWING	DN	9.9.10	R.CRIGHTON	26.11.13			N/A	<b>A</b> 4
	$\frac{2}{2}$	FULL PRODUCT REVIEW	RBC	26.11.13		-E-		FULCRUM	SEAT	

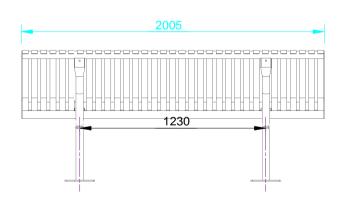
- 1 -	≒⊢'	GRIGHT LE BIT WING	DIN	9.9.10	17.0170	20.11.10			14// \		
	$\frac{2}{2}$	FULL PRODUCT REVIEW	RBC	26.11.13				FULCRUM	I SEAT		
	<u>//</u> 3							SPE	<u>).                                    </u>		
	뷥4					FURPHY	Y	FFSA002027	REV.	SHEET	
Ľ	5				7	FOUNDRY EST. 1864		FF3AU02021	2	1 OF 4	
_											





573





### **SPECIFICATION:**

Material:

Frame & Slats: Mild Steel Construction

**Dimensions:** 

All in mm unless otherwise stated

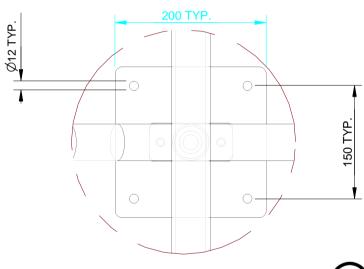
Quality ISO 9001

SAI GLOBAL

### Finish:

Steel - Galvanised and optional Powder Coat

# **Ground Fixings:**Bolt Down



Detail A SLATS REMOVED FOR CLARITY



CONFIDENTIAL

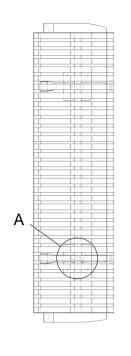
ı	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CHECKED	CHECKED DATE	SCALE	Λ 1
:		ORIGINAL DRAWING	DN	13.7.10	R.CRIGHTON	11.12.13			N/A	<b>A4</b>
- 10	2 2	FULL PRODUCT REVIEW	RBC	11.12.13		(e	ST	FEL SLATTED SEA	AT - BOLT DOWN	

REVISI 3 4

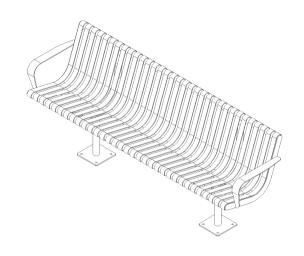


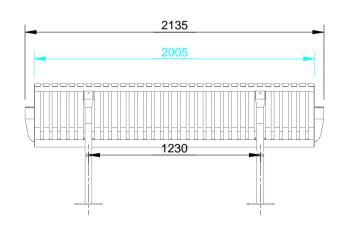
SPEC.

FFSB002001	REV. 2	SHEET 1 OF 2
		1



573





### **SPECIFICATION:**

### Material:

Frame & Slats: Mild Steel Construction

### **Dimensions:**

All in mm unless otherwise stated



Quality ISO 9001

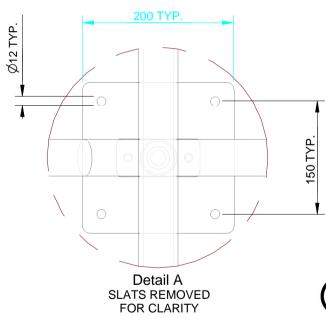
**SAIGLOBAL** 

### Finish:

Steel - Galvanised and optional Powder Coat

### **Ground Fixings:**

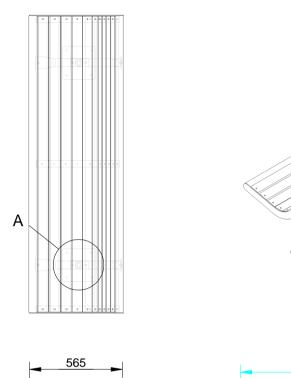
**Bolt Down** 

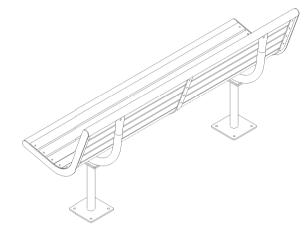


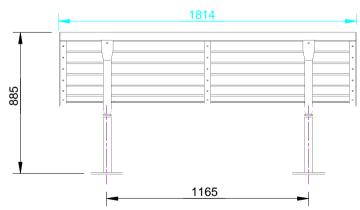


copyright

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCAL	A4
Įz	1	ORIGINAL DRAWING	DN	13.7.10	R.CRIGHTON	11.12.13				N/A	A4
	2	FULL PRODUCT REVIEW	RBC	11.12.13				ST	EEL SLATTED SEA	AT (ARM RE	STS)
	3								- BOLT DOWN	N - SPEC.	•
R	4					FURPH FOUNDRY EST, 1864	Y	_	FSB002002	REV.	SHEET
L	5				+ 7			l	1 30002002	2	1 OF 2







### **MATERIAL:**

Mild steel unless otherwise stated Slats: Hardwood Timber 63x30mm

### **DIMENSIONS:**

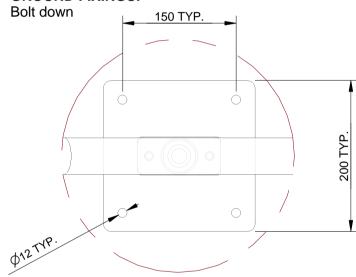
All in mm unless otherwise stated

### 

### FINISH:

Steel - Galvanised and optional Powder Coat Timber - Oil Based

### **GROUND FIXINGS:**



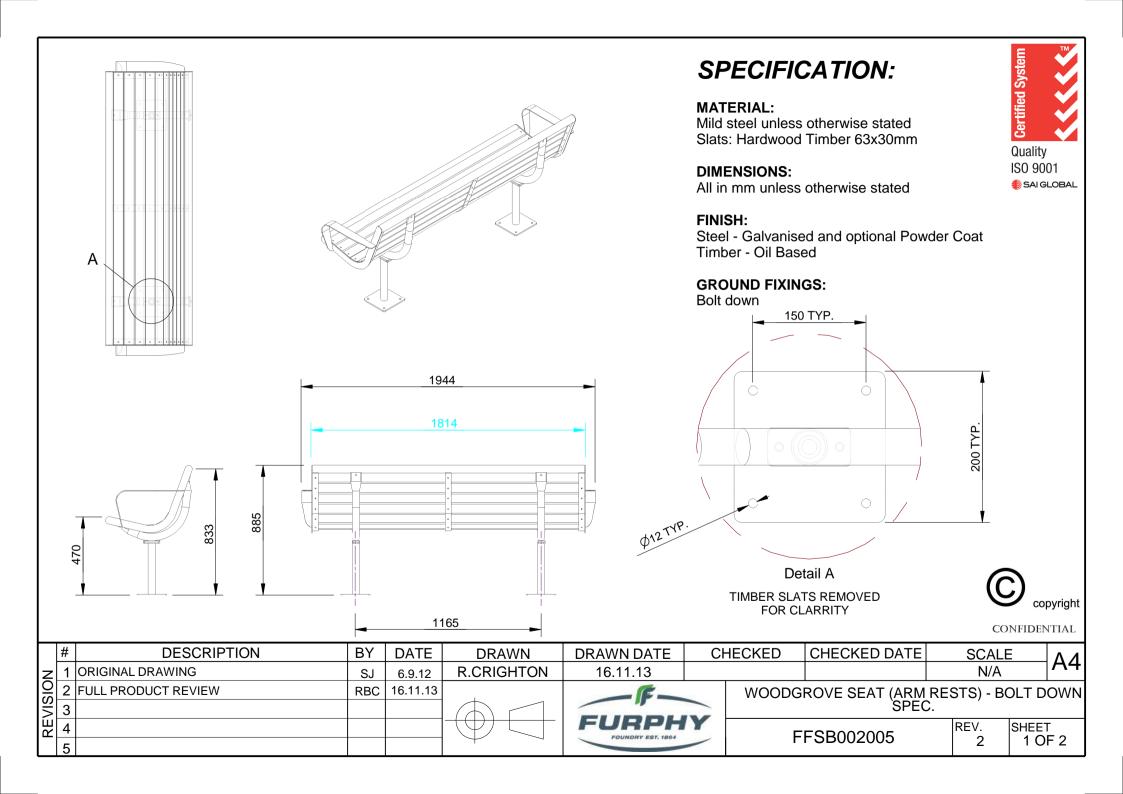
Detail A TIMBER SLATS REMOVED FOR CLARRITY

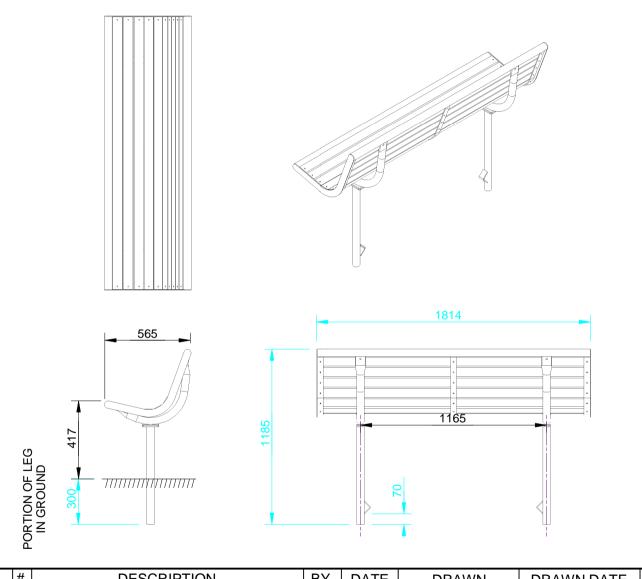


HARRIETTA I

CON	FID	ENT	ΊAL

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALI	A4
Ιz	1	ORIGINAL DRAWING	DN	3.9.10	R.CRIGHTON	14.11.13				N/A	A4
$1 \cong$	12	FULL PRODUCT REVIEW	RBC	14.11.13		- E -		V	OODGROVE SEAT		WN
	3								SPEC	<b>.</b>	
R R	4					FURPH	Y	_	FSB002004	REV.	SHEET
L	5				+ 7	FOUNDRY EST. 1864		Г	1 30002004	2	1 OF 3





### **MATERIAL:**

Mild steel unless otherwise stated Slats: Hardwood Timber 63x30mm



### **DIMENSIONS:**

All in mm unless otherwise stated

#### FINISH:

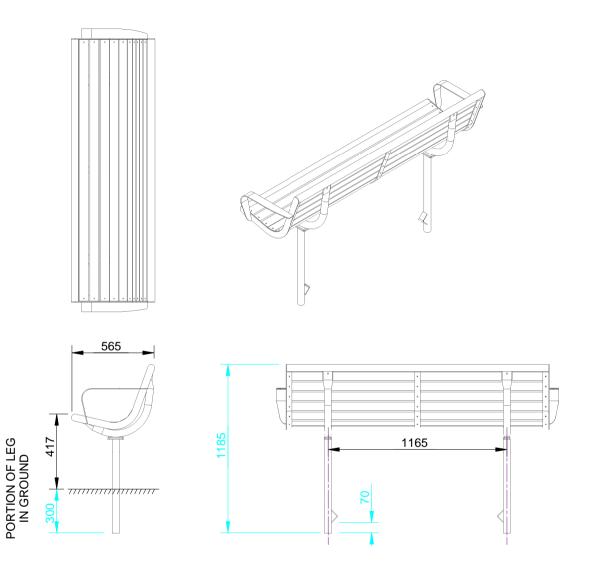
Steel - Galvanised and optional Powder Coat Timber - Oil Based

### **GROUND FIXINGS:**

In ground



Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCAL	A4
2	<u>z</u> 1	ORIGINAL DRAWING	DN	3.9.10	R.CRIGHTON	16.11.13				N/A	<b>A4</b>
[2	2 2 3 3	FULL PRODUCT REVIEW	RBC	16.11.13		-E-		٧	VOODGROVE SEA		IND
									SPEC	<b>).</b>	
	4					FURPH	Y	Е	FSB002009	REV.	SHEET
	5				<b>Y</b> 7			Г	F3D002009	2	1 OF 3



### **MATERIAL:**

Mild steel unless otherwise stated Slats: Hardwood Timber 63x30mm

### **DIMENSIONS:**

All in mm unless otherwise stated



### FINISH:

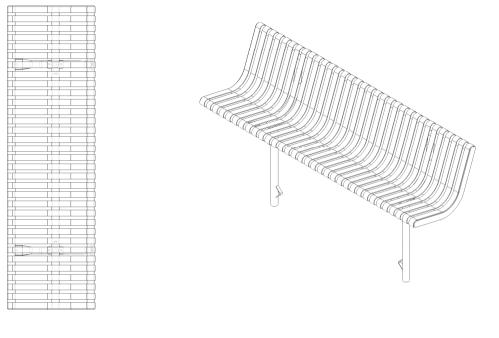
Steel - Galvanised and optional Powder Coat Timber - Oil Based

### **GROUND FIXINGS:**

In ground



Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALI	A4
Įz	1	ORIGINAL DRAWING	SJ	6.9.10	R.CRIGHTON	16.11.13				N/A	A4
	2	FULL PRODUCT REVIEW	RBC	16.11.13		-F-		WOODGI	ROVE SEAT (ARMS	S RESTS) - I	N GROUND
\ <u>S</u>						FUDDU			`SPEC	<b>)</b> .	
A H H	4					FURPH		_	FSB002010	REV.	SHEET
L	5				<b>+</b>			Г	1 30002010	2	1 OF 2



Material:

Frame & Slats: Mild Steel Construction

Quality ISO 9001 SAI GLOBAL

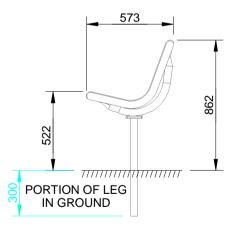
**Dimensions:** 

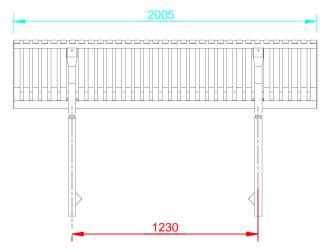
All in mm unless otherwise stated

Finish:

Steel - Galvanised and optional Powder Coat

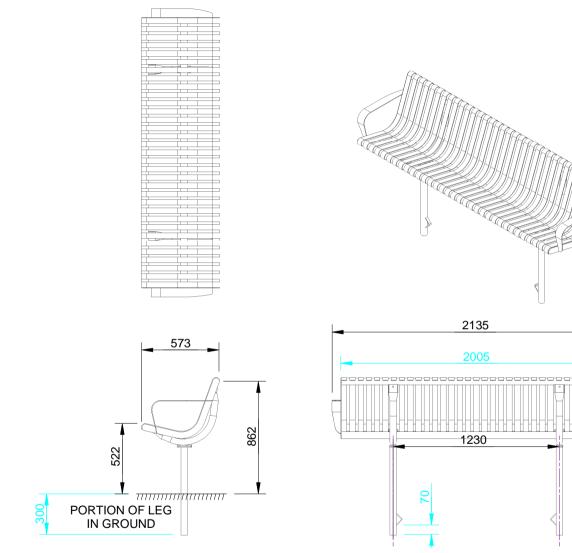
**Ground Fixings:** In ground







Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALI	A4
Įz		ORIGINAL DRAWING	DN	14.7.10	R.CRIGHTON	11.12.13				N/A	<b>A4</b>
	2	FULL PRODUCT REVIEW	RBC	11.12.13		-E-		ST	EEL SLATTED SEA		UND
									SPEC	<b>;</b> .	
R	4					FURPH	IY	_	FSB002011	REV.	SHEET
L	5				+ 7	FOUNDRY EST. 1864			1 30002011	2	1 OF 2



### **SPECIFICATION:**

Material:

Frame & Slats: Mild Steel Construction

**Dimensions:** 

All in mm unless otherwise stated

Finish:

Steel - Galvanised and optional Powder Coat

**Ground Fixings:** 

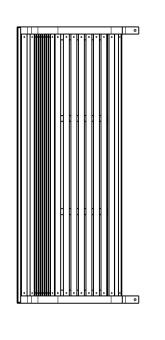
In ground



Quality ISO 9001

SAI GLOBAL

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCAL	E A4
Į	1	ORIGINAL DRAWING	DN	14.7.10	R.CRIGHTON	11.12.13				N/A	A4
12	2 3	FULL PRODUCT REVIEW	RBC	11.12.13		_F_		STEEL SL	ATTED SEAT (AR		IN GROUND
۱ĕ	3								SPEC	).	
Цď	4					FURPH	Y	E	FSB002012	REV.	SHEET
L	5				<u> </u>			ı	1 30002012	2	1 OF 2





### **MATERIAL**:

Mild steel unless otherwise stated Slats: Hardwood Timber 63x30mm Quality
ISO 9001

### **DIMENSIONS:**

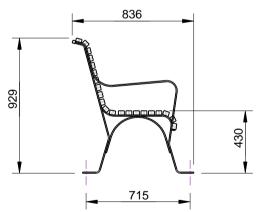
All in mm unless otherwise stated

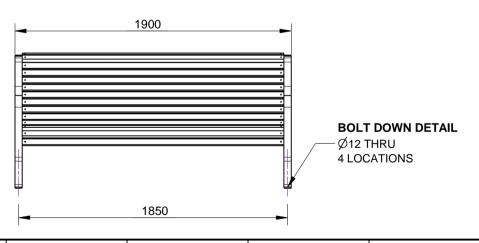
### FINISH:

Steel - Galvanised and optional Powder Coat Timber - Oil Based

#### **GROUND FIXINGS:**

**Bolt Down** 



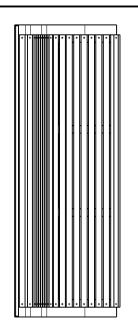


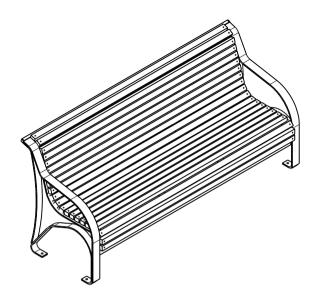
(C)	copyright
CONFI	DENTIAL

ı	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CHECKED	CHECKED DATE	SCALE	امما
:	z 1	ORIGINAL DRAWING	DN	6.7.10	R.CRIGHTON	14.12.13			N/A	M4
	2 2 3	FULL PRODUCT REVIEW	RBC	14.12.13				PARK SI	EAT	
H	2 3							SPEC	).	

FFSB002013

REV. SHEET 1 OF 3





### **MATERIAL:**

Mild steel unless otherwise stated Slats: Hardwood Timber 40x30mm Quality
ISO 9001

#### **DIMENSIONS:**

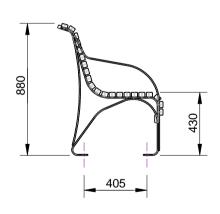
All in mm unless otherwise stated

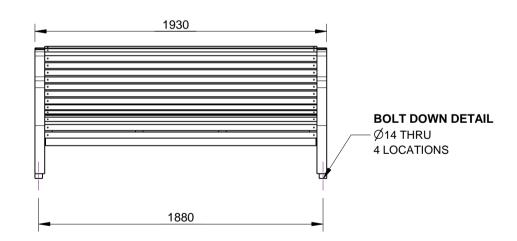
### FINISH:

Steel - Galvanised and optional Powder Coat Timber - Oil Based

### **GROUND FIXINGS:**

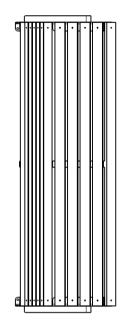
**Bolt Down** 





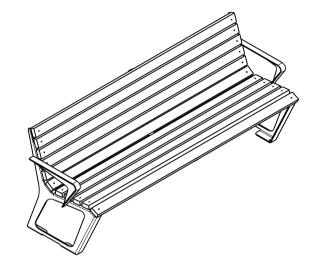


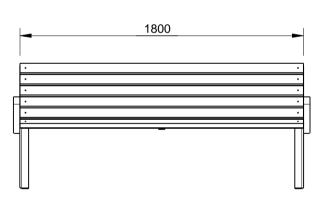
Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	IECKED	CHECKED DATE	SCALI	A4
Į	1	ORIGINAL DRAWING	DN	22.7.10	R.CRIGHTON	15.12.13				N/A	A4
	2	FULL PRODUCT REVIEW	RBC	15.12.13		_F-			ALBERT PAR		
١ĕ	3					FURPH			SPEC	<b>.</b>	
	4					FOUNDRY EST. 1864		_	FSB002014	REV.	SHEET
	5				7			Г	F3B002014	2	1 OF 3



Ø12 THRU

4 LOCATIONS





### **SPECIFICATION:**

### **MATERIALS:**

Main construction - Mild Steel Timbers Slats - Hardwood Timber



#### **DIMENSIONS:**

mm unless otherwise stated

### FINISH:

Galvanised or Optional Powder Coat Timber - Oil Based

### **GROUND ATTACHMENT:**

Bolt down

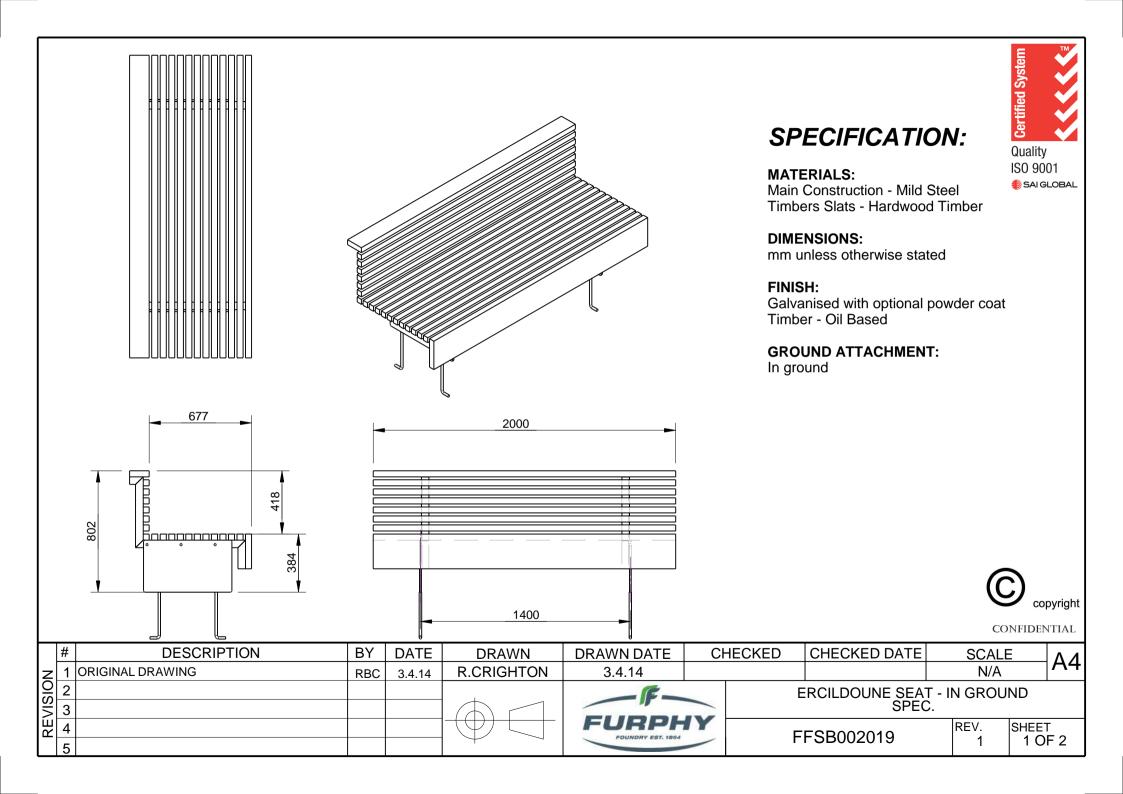
### ARMRESTS:

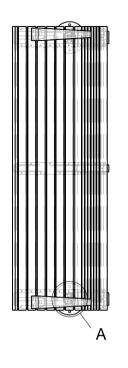
Optional



CONFIDENTIA	L
-------------	---

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALE	A4
Įz	1	ORIGINAL DRAWING	DN	8.6.10	R.CRIGHTON	18.3.14				N/A	A4
⊣⊆	12	FULL PRODUCT REVIEW	RBC	18.3.14		_E_			CIVIC SI		
	3								SPEC	<b>).</b>	
A H	4					FURPH	IY		FSB002017	REV.	SHEET
	5				7	FOUNDRY EST. 1864		Г	F3D002017	2	1 OF 2





### **MATERIAL:**

Seat Ends & Centre Support - Recycled Cast Aluminium Legs - Mild Steel Timbers - Hardwood Timber Fixings - Stainless Steel

### **DIMENSIONS:**

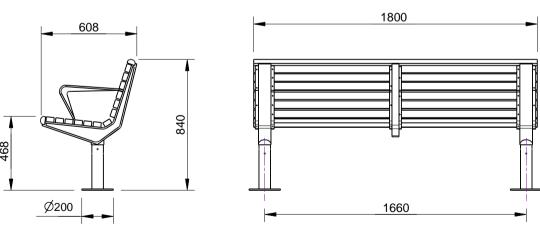
mm unless otherwise stated

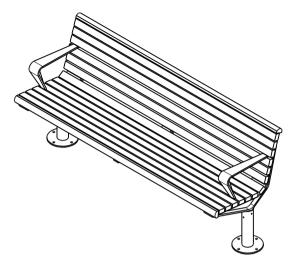
#### FINISH:

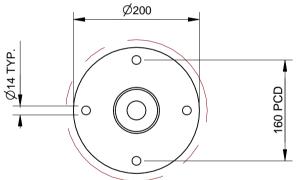
Castings - Mill Finish Arm Rests - Polished Timber - Oil Based Legs - Galvanised with optional powder coat

#### **GROUND FIXING:**

Bolt down







Detail A **BOLT DOWN DETAIL TIMBERS & CASTING** HIDDEN FOR CLARRITY

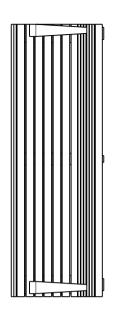


Quality

ISO 9001

SAI GLOBAL

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALI	<b>Δ</b>
Į		ORIGINAL DRAWING	RBC	16.12.13	R.CRIGHTON	16.12.13				N/A	A4
19	2					-E-		PROMI	ENADE SEAT (MS	LEGS) - BOL	T DOWN
۷ ا	3					"			SPEC	<b>).</b>	
	4					FURPH	Y	_	FSB002022	REV.	SHEET
	5				<b>Y</b> 7	FOUNDRY EST. 1864			F3D002022	1	1 OF 4



#### MATERIAL:

Seat Ends & Centre Support - Recycled Cast Aluminium Legs - Mild Steel Timbers - Hardwood Timber Fixings - Stainless Steel

#### **DIMENSIONS:**

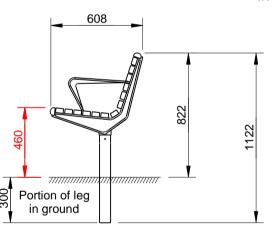
mm unless otherwise stated

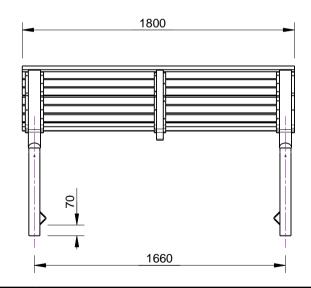
#### FINISH:

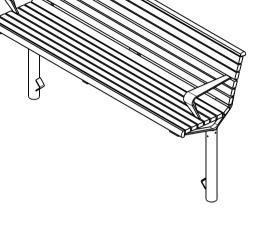
Castings - Mill Finish Arm Rests - Polished Timber - Oil Based Legs - Galvanised with optional powder coat

### **GROUND FIXING:**

In ground







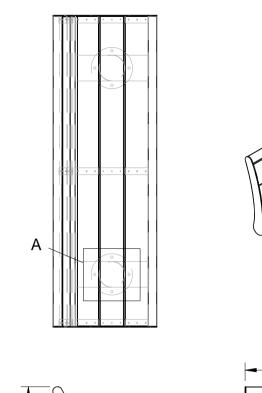


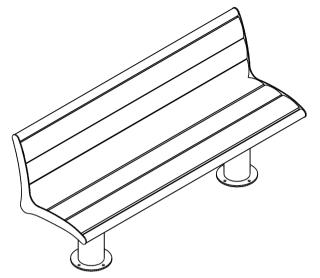
Quality

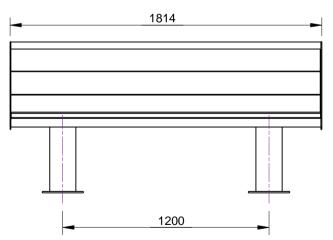
ISO 9001

SAI GLOBAL

Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCALI	A4
Įz	1	ORIGINAL DRAWING	RBC	16.12.13	R.CRIGHTON	16.12.13				N/A	A4
	2 3				<b>.</b>	_F_		PROM	ENADE SEAT (MS	LEGS) - IN (	GROUND
						FUDDU			SPEC	;. 	
씸	4					FURPH		F	FSB002023	REV.	SHEET
	5				Т ,			•	1 00002020	1	1 OF 4







#### MATERIAL:

Main construction - 304 Stainless steel Slats - Hardwood timber Fixings - Stainless steel

# Quality ISO 9001

SAI GLOBAL

### **DIMENSIONS:**

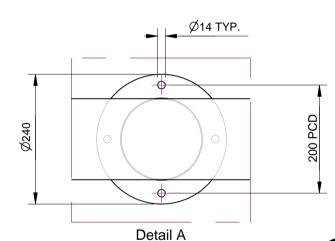
mm unless otherwise stated

### FINISH:

Stainless steel components - Polished Timbers - Oil based

### **GROUND ATTACHEMENT:**

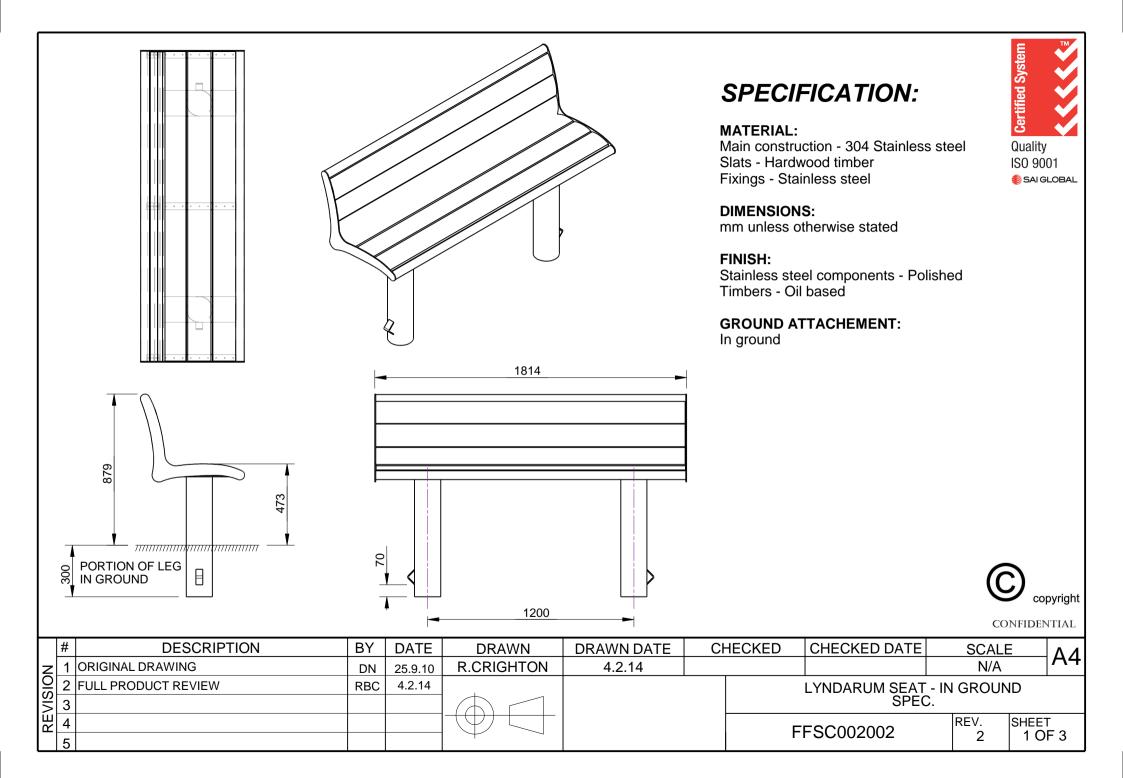
Bolt down

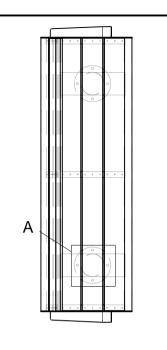


**BOLT DOWN DETAIL** SLATS REMOVED FOR CLARITY

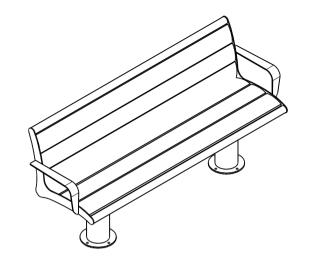


Г	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CHECKED	CHECKED DATE	SCALE	Λ 1
Iz	1	ORIGINAL DRAWING	DN	24.9.10	R.CRIGHTON	4.2.14			N/A	- A4
NOION	2	FULL PRODUCT REVIEW	RBC	4.2.14		-E-		LYNDARUM SEAT		N
Iš	3							SPE	<b>D</b> .	
	4					FURPH FOUNDRY EST, 1864	*	FFSC002001	REV.	SHEET
L	5				7			FF3C002001	2	1 OF 3





70



1814

1200

# SPECIFICATION:

### MATERIAL:

Main construction - 304 Stainless steel Slats - Hardwood timber Fixings - Stainless steel

### **DIMENSIONS:**

mm unless otherwise stated

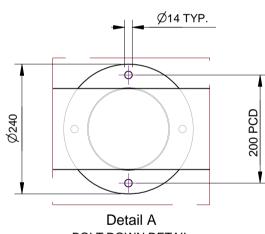
### FINISH:

Stainless steel components - Polished Timbers - Oil based

### **GROUND ATTACHEMENT:**

Bolt down

70



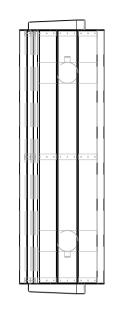


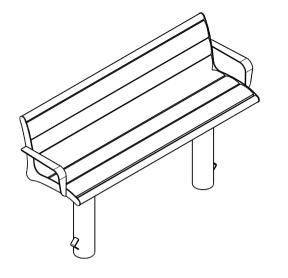


Quality ISO 9001

SAI GLOBAL

Γ	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCAL	
Į	1	ORIGINAL DRAWING	DN	30.9.10	R.CRIGHTON	4.2.14				N/A	M4
	2	FULL PRODUCT REVIEW	RBC	4.2.14		_F_		LYNDAI	RUM SEAT (ARM R	ESTS) - BO	LT DOWN
	3					FUDDU			` SPEC	<b>'</b>	
	4					FURPH		_	FSC002003	REV.	SHEET
$\mathbf{I}^{-}$	5				7				F30002003	2	1 OF 3







MATERIAL:

Main construction - 304 Stainless steel Slats - Hardwood timber Fixings - Stainless steel

■ SAI GLOBAL

### **DIMENSIONS:**

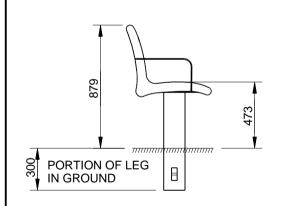
mm unless otherwise stated

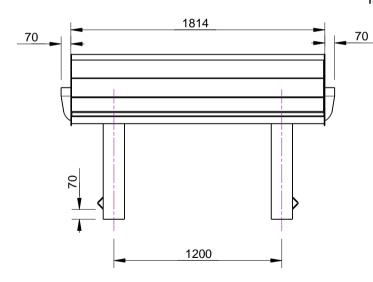
### FINISH:

Stainless steel components - Polished Timbers - Oil based

### **GROUND ATTACHEMENT:**

In ground







VISION	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CH	HECKED	CHECKED DATE	SCAL	A4	
	1	ORIGINAL DRAWING	DN	1.10.10	R.CRIGHTON	5.2.14				N/A	/\4	
	2	FULL PRODUCT REVIEW	RBC	RBC 5.2.14		_F_		LYNDARUM SEAT (ARM RESTS) - IN GROUND SPEC.				
R R	4					FURPHY	Y		FSC002004	REV.	SHEET	
L	5					FOUNDRY EST. 1864		Г		2	1 OF 3	