

## PROCEDURE:

### CASTINGS & STRAP.

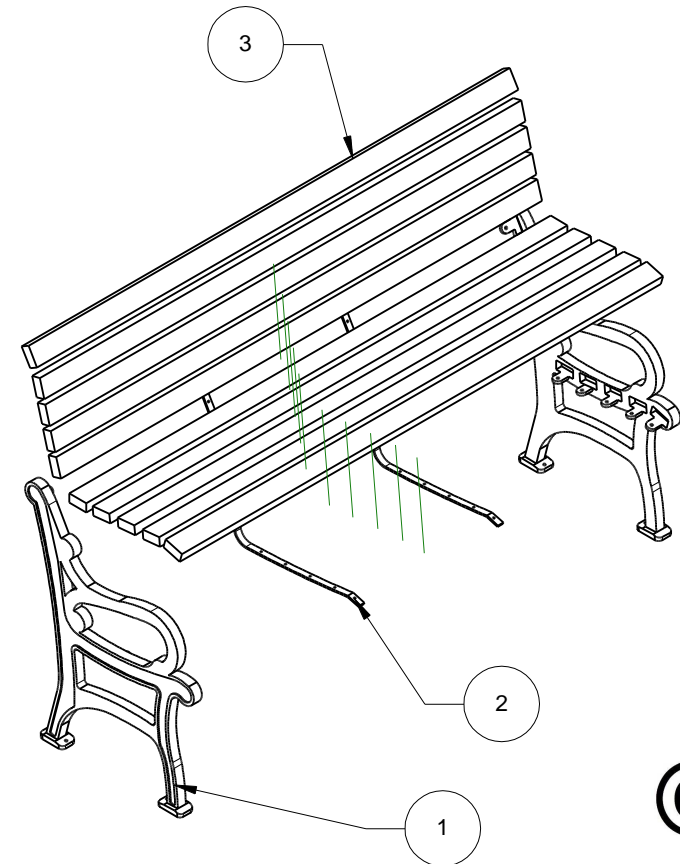
1. Inspect and repair any imperfections, then fettle castings. Refer to fettling work Instruction WI 901-1M
2. Using reference marks on castings drill timber mount holes to 7/32.
3. Drill holes in feet to 7/16.
4. Using correct jig & dies, press centre strap.
5. Drill strap to 7/32.
6. Remove any sharps & deburr holes.

### TIMBERS:

1. Using correct jig, drill 3/8 holes in ends of 63x30 timbers.

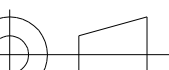

## ASSEMBLY:

1. Inspect castings (SAND LOGOS TO A MILL FINISH).
2. Place cast ends on ground and position timbers into recess holes.
3. Pilot drill @ 1/8 through casting lugs and fasten.
4. Place 2nd casting on top of timbers and gently tap timber into casting recess, pilot drill @ 1/8 and fasten.
5. Place seat face down and place straps in correct position 600 mm from each end, pilot drill timber and fasten straps.
6. Stand seat up and place to one side for Final Inspection and packaging.



© copyright

CONFIDENTIAL

REVISION	#	DESCRIPTION	BY	DATE	DRAWN	DRAWN DATE	CHECKED	CHECKED DATE	SCALE	A4	
	1	ORIGINAL DRAWING	DN	1.11.10	R.CRIGTON	2.12.13			N/A		
	2	FULL PRODUCT REVIEW	RBC	2.12.13			PREMIER SEAT BOM, PROCEDURE & ASSEMBLY				
	3						FFSA002013			REV. 2	SHEET 2 OF 3
	4										
	5										